



A = CLOSED COOLING ONLY  
 B = USE WITH RISER KITS

DRAWING #1

DRAWING #2

NOTE: WHEN ORDERING REPLACEMENT EXHAUST ELBOWS, REFER TO THE BOSS LOCATIONS TO INSURE ORDERING THE CORRECT PART. THE BOSSES ARE INDICATED AS (C)

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1		87114A19	EXHAUST MANIFOLD ASSEMBLY	2		
2	22	33198A 1	PLUG	AR		3
3	22	36382	PIPE PLUG	4		
4	27	33395	GASKET	2		4
5	10	53728	SCREW (4-5/18 IN.)	8		
6	27	818832	GASKET	2	(USE WITH RISER KIT)	
7	27	41813	GASKET	2	(STANDARD COOLING)	4
8	27	41811	GASKET	2	(CLOSED COOLING)	4
9		816900A 5	EXHAUST ELBOW ASSEMBLY	1	(SEE DRAWING #1 ON ILLUSTR	
9		816900A 7	EXHAUST ELBOW ASSEMBLY	1	(SEE DRAWING #2 ON ILLUSTR	
10	10	12244	SCREW (1 IN.)	6		
10	10	98534	SCREW (2-1/4 IN.)	2		
11	54	73668	J-CLIP	1	(PORT)	
12	22	806926A 1	DRAIN ELBOW	2		
13	22	806608A 1	DRAIN PLUG	2		
14	25	806609	QUAD RING	2		
15	19	805727	RUBBER CAP	2		
16	54	815504220	CLAMP	2		
-		93320A 7	EXHAUST RISER KIT (3 IN.)	1		
-		93322A 5	EXHAUST RISER KIT (6 IN.)	1		
-	27	806871A96	GASKET SET-OVERHAUL	1		